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TECHNICAL DATA SHEET

Poly-I-Gard 246

Manufacturer: Polycoat Products

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**POLYCOAT
PRODUCTS**

A Division of American Polymers Corp.

TECHNICAL DATA SHEET | Section 7.7

POLY-I-GARD® 246/246SC

Aromatic, Polyurethane Waterproofing Membrane Topcoat

Product Description

Poly-I-Gard® 246/246SC is a single component, liquid applied, moisture cured, aromatic polyurethane waterproofing membrane. Polycoat Products manufactures products in different VOC's ranging from 100 to 340 gms/liter to comply with VOC requirements in various regions. Make sure to use the correct grade of product which complies with VOC regulations/requirements applicable as per federal, state, statutory, counties, cities and local bodies at the place of installation.

Features

- Economical
- Elastomeric
- Good Weatherability
- Proven Protection
- Seamless

Typical Uses

- Heavy Pedestrian Traffic
- Parking Structures

Packaging

1-Gallon	1 gallon (3.78 liters) can with vial of catalyst
5-Gallon	5 gallon (18.9 liters) pail with 1/2 pint (0.245 liters) of catalyst
55-Gallon	55 gallon drums, net fill 50 gallons (189 liters) with two 1/2 quarts (0.245 liter) catalyst

Color

Stone Grey and Tan

Custom colors are also available. Minimum order of 250 gallons (945 liters). See color chart for special provisions. Contact Polycoat Products for more information.

Coverage

The approximate coverage is 1 gallon/100 sqft (0.41 l/sqm). Coverage rate will depend on surface roughness and porosity.

Mixing

Before application, mix Poly-I-Gard® 246/246SC using a mechanical mixer at slow speed, until a homogeneous mixture and color is attained. Use caution not to entrap air into the material as this may result in pinhole blisters and/or shortened pot life. Do not mix in an up and down motion.

Application

For best results, use a squeegee. Airless sprayer or phenolic core roller may be used but extra care should be taken not to cause air bubbles. To avoid potential outgassing, material should be applied when concrete temperatures are descending.

Technical Data (Based on Draw Down Film)

	Poly-I-Gard® 246	Poly-I-Gard® 246SC
Coverage Rate	1 gal/100 sqft 0.41 l/sqm	1 gal/100 sqft 0.41 l/sqm
Dry Film Thickness per Coat	12 ± 2 mils 305 ± 50 microns	14 ± 2 mils 356 ± 50 microns
Hardness, ASTM D2240	90 ± 5 Shore A	90 ± 5 Shore A
Tear Resistance, Die C ASTM D624	250 ± 50 pli 43.8 ± 8.8 kN/m	300 ± 50 pli 52.6 ± 8.8 kN/m
Tensile Strength, ASTM D412	3000 ± 200 psi 20.7 ± 1.4 MPa	2500 ± 200 psi 17.2 ± 1.4 MPa
Ultimate Elongation, ASTM D412	450 ± 50%	500 ± 50%
Specific Gravity	1.13 ± 0.03	1.197 ± 0.03
Total Solids by Weight, ASTM D2669	80% ± 2%	92.5% ± 2%
Total Solids by Volume, ASTM D2697	74% ± 2%	90% ± 2%
Viscosity at 75°F (24°C)	1500 ± 500 cps	4000 ± 500 cps
Volatile Organic Compounds, ASTM D2369-81	2.03 lb/gal 243 gm/liters	0.74 lb/gal 89 gm/liters

Requires a continuous coating application to minimize lines and/or streaking.

Allow coating to cure 16 hours before proceeding to subsequent coats. To attain proper adhesion between coats it is imperative that re-coating be done within 48 hours. If re-coat window has passed, then solvent wipe the surface with VOC-compliant solvent and re-prime with Polyprime® U.

If accelerated curing is required, add one quart of Polyglaze™ Hardener in a 5 gallon (18.9 liters) pail of Poly-I-Gard® 246/246SC and mix thoroughly. This accelerated Poly-I-Gard® 246/246SC will cure in 6-8 hours at 75°F (24°C) and 50% relative humidity.

Curing

At 75°F (24°C) and 50% relative humidity, allow each coat to cure 16 hours. Cure time will vary depending on temperature and humidity. If more than 48 hours passes between coats, re-prime the surface with Polyprime® U before proceeding.

At 75°F (24°C) and 50% relative humidity, allow 24-48 hours before permitting light pedestrian traffic and at least 72-96 hours before permitting heavy pedestrian or vehicular traffic on the finished surface.

Poly-I-Gard® 246/246SC is very sensitive to heat and moisture. Higher temperatures and/or high humidity will accelerate the cure time. Use caution in batch sizes and thickness of application.

Low temperature and/or low humidity extend the cure time.

If PC-50 Accelerator is used then re-coat should be done within 12 hours after cure. If re-coat window has passed, then solvent wipe the surface with VOC compliant solvent and re-prime surface with Polyprime® U.

Cleanup

Equipment should be cleaned with an environmentally safe solvent, as permitted under local regulations, immediately after use.

Storage

Poly-I-Gard® 246/246SC has a shelf life of 1 year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

Limitations

The following conditions must not be coated with Polycoat deck coatings or systems: split slabs, buried membrane, sandwich slabs with insulation, slabs over unvented metal pan, magnesite, and non-structural lightweight concrete. On grade slabs may receive Polycoat system coatings provided a moisture-vapor transmission test is first performed. Please contact Polycoat's technical department with the results.

With regard to coating asphalt surfaces, please contact Polycoat's technical department.

Surfaces must be dry, clean and free of foreign matter. Clear coating may turn opaque and cloudy due to moisture penetration, especially in exterior applications. Surface may be slippery when wet. Containers that have been opened must be used as soon as possible. Do not dilute under any circumstance.

Warning

This product contains Isocyanates and Solvent.

Limited Warranty: Please read all information in the General Guidelines, Technical Data Sheets, Guide Specifications and Safety Data Sheets (SDS) before applying material. These products are for professional use only and preferably applied by professionals who have prior experience with the Polycoat Products materials or have undergone training in application of Polycoat Products materials. Published technical data and instructions are subject to change without notice. Contact your local Polycoat Products representative or visit our website for current technical data, instructions, and project specific recommendations.

Polycoat Products warrants its products to be free of manufacturing defects and that they will meet Polycoat Products' current published physical properties. Seller's and manufacturer's sole responsibility shall be to replace that portion of the product which proves to be defective. There are no other warranties by Polycoat Products of any nature whatsoever expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with this product. Polycoat Products shall not be liable for damages of any sort, including remote or consequential damages resulting from any claimed breach of any warranty whether expressed or implied. Polycoat Products shall not be responsible for use of this product in a manner to infringe on any patent held by others. In addition, no warranty or guarantee is being issued with respect to appearance, color, fading, chalking, staining, shrinkage, peeling, normal wear and tear or improper application by the applicator. Damage caused by abuse, neglect and lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded from the limited warranty. Polycoat Products reserves the right to conduct performance tests on any material claimed to be defective prior to any repairs by owner, general contractor, or applicator.

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